

Sales Office	Phone	Fax	Sales Office	Phone	Fax
Auckland	(09) 633 0301	(09) 633 0306	Christchurch	(03) 339 3140	(03) 339 3159
Mt Maunganui	(07) 574 0540	(07) 572 3569	Blenheim	(03) 579 4012	(03) 579 4017
Hamilton	(07) 850 9109	(07) 850 9129	Dunedin	(03) 477 6064	(03) 477 3510
Palmerston N.	0800 255 638	0800 329 642	Invercargill	(03) 214 1644	(03) 214 1647
Wellington	(04) 568 2309	(04) 5683358			

STAINLESS STEELS MAGNETISM and CORROSION RESISTANCE There is no connection

There is a myth in the stainless steel industry that stainless steel is not magnetic. Or that if it is magnetic, the stainless steel is not stainless.

Magnetism and corrosion resistance are not connected. Corrosion resistance depends on how much chromium and (sometimes) molybdenum is in the stainless steel. The higher the chromium and molybdenum, the better the corrosion resistance.

The magnetism myth is because the common magnetic grades of stainless steel, 409 and 430, don't resist corrosion as well as the common non-magnetic grades, 304 and 316. You can't expect them to. Grade 409 has **11%** of chromium, which is plenty for automotive muffler systems. Grade 430 has **16%** of chromium, and is mostly used indoors. Grade 304 has **18%** of chromium, which makes it suitable for general purposes, including outdoor exposures. And in marine environments you need grade 316, which has **16%** chromium and also **2%** of molybdenum to help it resist the attack of salt. 316 is known as marine grade.

So the common non-magnetic stainless steels have better corrosion resistance than the common magnetic grades because they have more chromium and molybdenum.

For the technically minded, in the non-magnetic grades the atoms are lined up in a crystal structure known as austenite. In the common magnetic grades the atoms are lined up in a crystal structure known as ferrite – just like they are in carbon steel.

So 304 and 316 are often called austenitic grades, and 409 and 430 are called ferritic grades.

It's not even true that the "non-magnetic" grades are never magnetic. As supplied, sheet and coil are non-magnetic, but when they are worked – bent, deep drawn, formed into a tube – they become magnetic. Try a fridge magnet around the bowl of your kitchen sink, which is grade 304 – you might be surprised.



The strength of the magnetism depends on how much the metal has been deformed. Even when these grades are cut (cold, by shearing) the deformation in the edge of the metal causes magnetism.



Stainless steel bolts are made by cold forging the head, and cold rolling or machining the thread. They are often quite strongly magnetic.



Cast austenitic grades are likely to crack in the casting process if they aren't formulated to be somewhat magnetic – the same applies to welds. So castings are usually magnetic, unless they have been heat treated.

Here are a pipe elbow, and a cap nut, both grade 316, as cast.



Then there are the duplex grades of stainless steel, well known for their excellent corrosion resistance. They are all fully magnetic all the time. The best known duplex grade, 2205, resists corrosion even better than 316 because it contains 22% of chromium and 3% of molybdenum.

Mico Metals have introduced two new stainless steel grades, **404GP™** and **445M2**. Both are magnetic, because both are ferritic. Both have at least 21% of chromium, which is more than the grade they replace, and much higher than grade 430. 404GP™ replaces 304, and 445M2 replaces 316 – it contains 1% of molybdenum.

These grades offer significant advantages: corrosion resistance at least as good as the grade they replace, cost savings in the workshop because they are much easier to fabricate, and price savings because they do not contain the element used to make grades non-magnetic – nickel.

Add price stability, because the cost of nickel is volatile – over the year to April 2007 it went up from US\$15,000/tonne to over US\$50,000/tonne. That added over A\$4,000/tonne to the cost of 304 and 316.

Table of Stainless Steel Compositions

Grade	Iron	Chromium	Nickel	Molybdenum	Carbon	PRE*	Magnetism
Austenitic							Non-magnetic
304	73%	18%	8%	–	0.05%	19	
316	71%	16%	10%	2%	0.05%	25	
Ferritic							Magnetic
409	88%	11%	–	–	0.015%	12	
430	83%	16%	–	–	0.05%	16	
404GP™	78%	21%	–	–	0.007%	21	
445M2	77%	22%	–	1%	0.007%	26	
Duplex							Magnetic
LDX 2101	77%	21%	1.5%	–	0.03%	25	
2304	71%	23%	4.8%	–	0.02%	25	
2205	68%	22%	5.7%	3%	0.02%	37	

* PRE (Pitting Resistance equivalent) is used to rank the corrosion resistance of stainless steels. The higher the value, the better the corrosion resistance. PRE allows selection of grades for corrosion tests on the basis of experience with known grades.

$$PRE = \% \text{ Chromium} + 3.3 \times \% \text{ Molybdenum} + 16 \times \% \text{ Nitrogen}$$

The new generation ferritic stainless steel grade 404GP™ and 445M2 are high technology, cost effective alternatives to the older grades 304 and 316. The only extra “traps for young players” in converting from the older grades are the need to ensure that before welding the sheet and any filler rod are grease free, and to gas shield the weld properly.

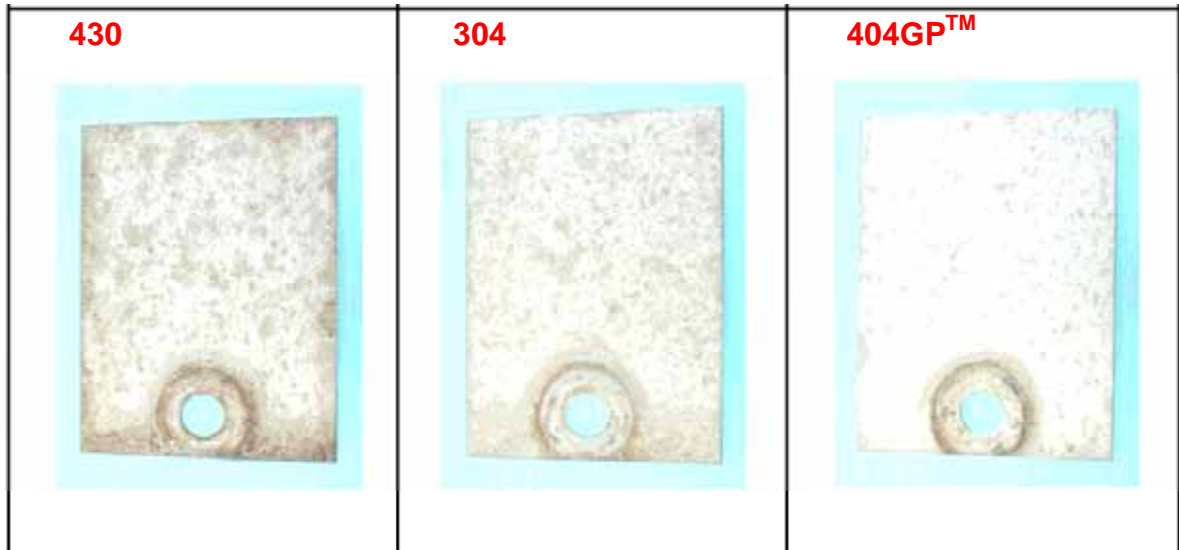
Ferritic grades behave like carbon steel in fabrication, and many customers have told Mico Metals how much they appreciate the lower shearing forces, cleaner, crisper bends, lower distortion in welding and flatter panels achieved. These cost saving features are in addition to the 3.5% more coverage per kilogramme that ferritic grades give.

404GP™ and 445M2 are made by world class Asian steel mills, who use state-of-the-art technology to produce top quality, superior steels.

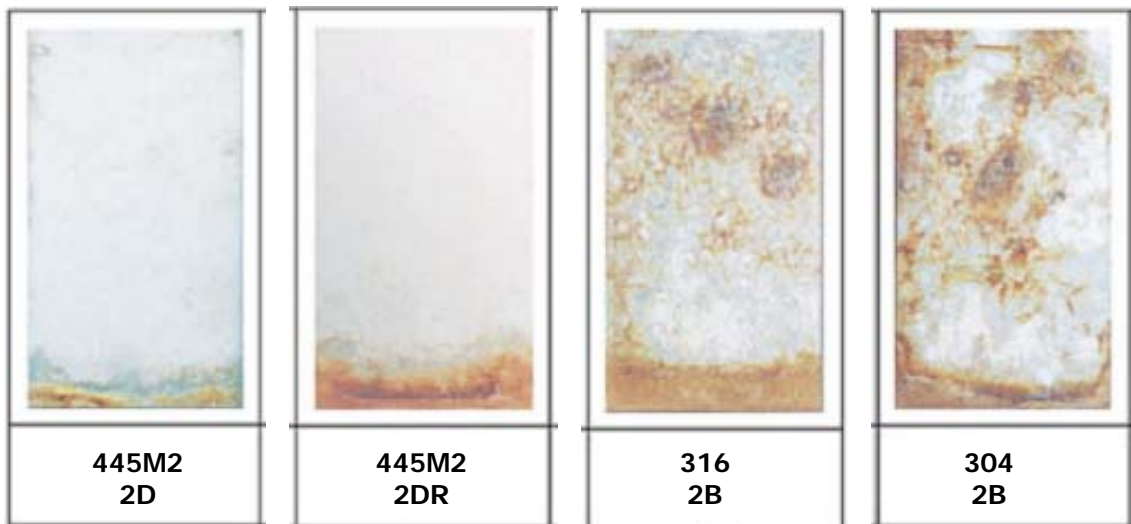


Mico Metals supplies a comprehensive range of stainless steels, copper alloys, nickel alloys and other high performance metals for challenging service conditions. Our engineers and metallurgists will be pleased to provide further data and applications advice.

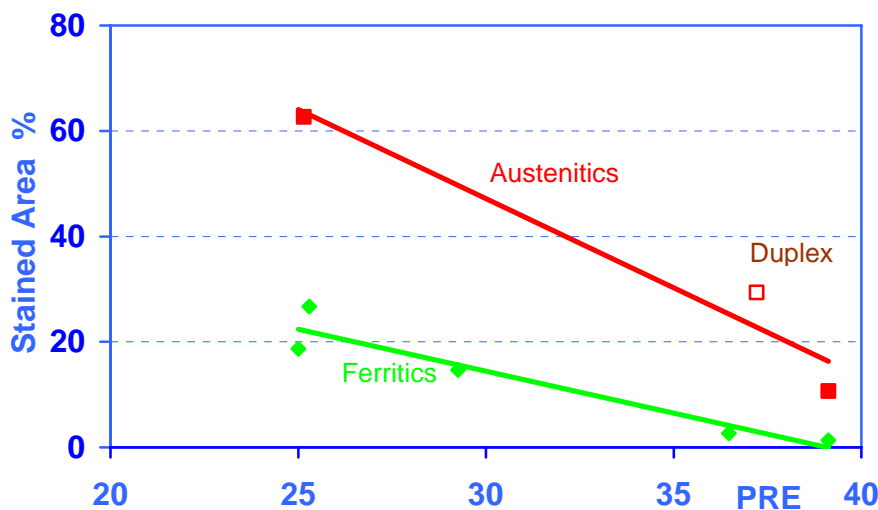
Atmospheric corrosion tests of new generation ferritic stainless steels



Atmospheric corrosion test at Chiba, Tokyo, Japan (10m from a bay bigger than Melbourne Bay)
 Samples polished to #600 grit. Exposed for 12 months.
 Note: these grades are not recommended for marine atmospheres



Laboratory salt spray test simulating the severe conditions of a marine atmosphere, unwashed (under-the-eaves)



Atmospheric exposure to marine atmosphere at Chiba, Tokyo, Japan, for three years.

Samples polished with #1000 paper before exposure.

Y.Yazawa et al, International Congress Stainless Steels 96, Dusseldorf.